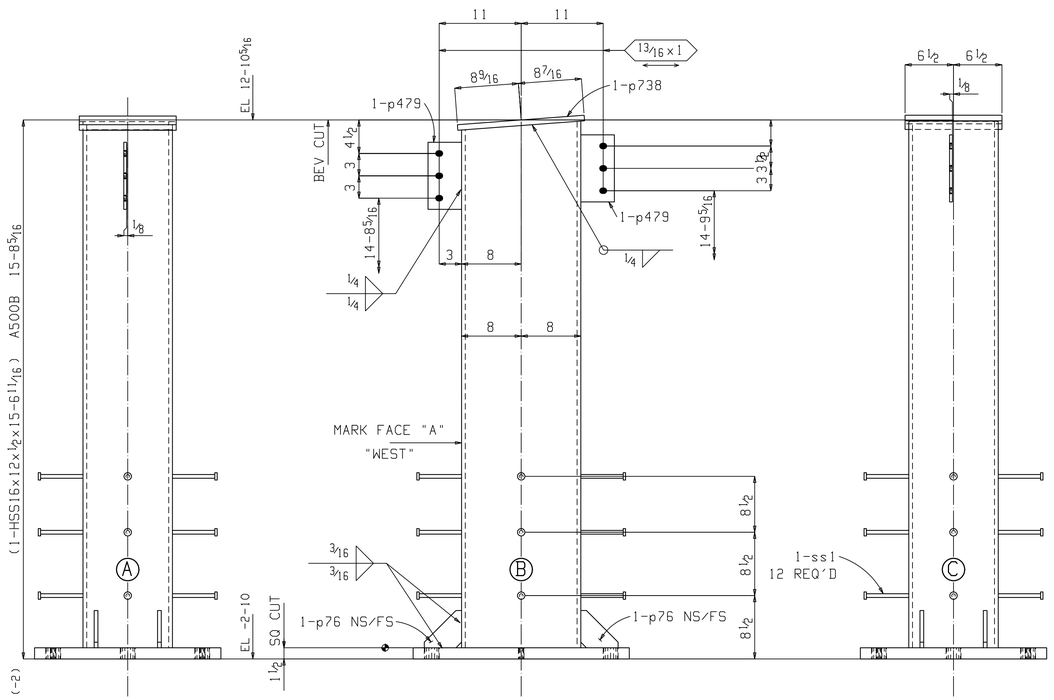
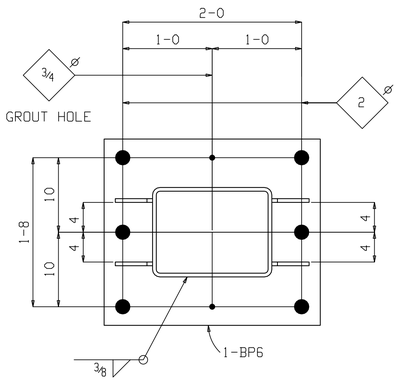


SHOP NOTE:
PROVIDE VENT/DRAIN HOLES
AS REQUIRED FOR GALVANIZING



2 COLUMNS 3001C1

AT GRID:
FD.9 & F4.2
FE.5 & F4.2

BILL OF MATERIAL

SEQ	QTY	ERECT. MK	NO.	SHAPE	LENGTH		ASSY MK	REMARKS	GRADE	ITEM	HOLE	Weight
												Unit
300	2	3001C1	2	COLUMN						38-1		1759
			2	HSS16x12x1/2	15	6 11/16	3001C1	SIE BIE	A500B		N	1391
			2	PL1 1/2x25	2	5	BP6		A36		Y	300
			2	PL3/4x13	1	5 1/16	p738		A572-50		N	47
			8	PL1/2x5	0	5	p76		A36		N	2
			4	PL3/8x4 1/2	0	9	p479		A36		Y	4
			24	HS1/2	0	6	ss1		A108		N	0

SHOP NOTE

1) ALL JOINTS TO BE SEAL WELDED USING THE SMALLEST WELD POSSIBLE TO ACCOMPLISH A SEALED JOINT.

2) ALL COPES TO BE SMOOTH AND NOTCH-FREE, RE-ENTRANT CORNERS AT COPES TO BE SMOOTH, NOTCH FREE TO A RADIUS.

3) SHIPPING MARKS MUST BE ON METAL TAGS AND THE TAGS SEAL WELDED TO THE MEMBER. THE SHIPPING MARK MUST BE LEGIBLE AFTER GALVANIZING.

4) ALL WELD SPLATTER, WELD SLAG, AND BURRS MUST BE REMOVED PRIOR TO GALVANIZING.

5) HOT DIP GALVANIZE AFTER FABRICATION.

Total weight : 3519

REFERENCE DRWG. / LOCATION: E105

MATERIAL (UNLESS NOTED): ASTM A36

SURFACE PREPARATION: NONE

SHOP PAINT: HOT DIP GALVANIZED

SHOP CONNECTIONS/ELECTRODES: WELD / E70XX

FIELD CONNECTIONS: 3/4 A325

HOLES (U.N.): 13/16

REV	DATE	DESCRIPTION
0	May 14 2019	RELEASE FOR FABRICATION
A	Apr 26 2019	ISSUE FOR APPROVAL

RELEASE AND REVISION RECORD

SC STEEL
114 EAST WAREHOUSE COURT - TAYLORS, SC 29687
PHONE: 864 244-2860 - FAX: 864 244-0839

PROJECT: CHEROKEE HOSPITAL ADDITION
CUSTOMER: ROBINS & MORTON GROUP
LOCATION: CHEROKEE, NC
ARCH/ENG: MCMILLAN PAZDAN SMITH / SKA CONSULTING ENGINEERS
DETAIL OF: CANOPY DETAILS (SEQ. 300)

DETAILER: PALMETTO STRUCTURAL DETAILING
CHECKER: McMAHAN DATE: 4-25-19
PM: E. FERRILL

JOB NO.: 31-19003
DRAWING NO.: F3001

Jason Apr 30 2020 02:07:35 PM